

# PID Position Control of a Small Motor System

## PID Control of a Type 1 Single Pole System Define System Parameters

$$K := 0.20$$

Open loop gain. mm/s per DAC count

$$\tau := 0.05$$

Open loop time constant in seconds.

This is pretty slow.

$$G_p(s) := \frac{K}{s \cdot (\tau \cdot s + 1)}$$

Open loop transfer function

Calculate PID gains using Ackermann's method. The desired response should have no over shoot so place the three poles on the negative real axis in the s domain.

Continuous state space arrays for calculating PID gains. The system transition matrix should be 3x 3 to calculate 3 gains for the PID.

$$T := 0.001$$

Update interval. 1Khz

$$A_c := \begin{pmatrix} 0 & 1 & 0 \\ 0 & 0 & 1 \\ 0 & 0 & -\frac{1}{\tau} \end{pmatrix} \quad B_c := \begin{pmatrix} 0 \\ 0 \\ \frac{K}{\tau} \end{pmatrix}$$

$$I := \text{identity}(\text{rows}(B_c))$$

Calculate arrays for use in discrete time.

$$A := I + \sum_{n=1}^7 \frac{(A_c \cdot T)^n}{n!}$$

$$B := \left[ I + \sum_{n=1}^7 \frac{(A_c \cdot T)^n}{(n+1)!} \right] \cdot B_c \cdot T$$

$$A = \begin{pmatrix} 1 & 0.001 & 4.966833 \times 10^{-7} \\ 0 & 1 & 0.00099 \\ 0 & 0 & 0.980199 \end{pmatrix}$$

$$B = \begin{pmatrix} 6.633466 \times 10^{-10} \\ 1.986733 \times 10^{-6} \\ 0.00396 \end{pmatrix}$$

$$\lambda_z := \exp\left(-\frac{2 \cdot T}{\tau}\right) \quad \lambda_z = 0.961$$

$\lambda_z$  are the pole locations in the z domain.  
It should be on the positive real axis.

$$\alpha_c := (A - \lambda_z \cdot I)^3$$

The next few step solve Ackermann's equation to compute PID gains.

$$\alpha_c = \begin{pmatrix} 0.00006 & 4.612404 \times 10^{-6} & 9.818729 \times 10^{-8} \\ 0 & 0.00006 & 2.648659 \times 10^{-6} \\ 0 & 0 & 7.311815 \times 10^{-6} \end{pmatrix}$$

Finally calculate the PID gains

Calculating the PID gains symbolically is takes fewer calculations and is much more accurate once the symbolic formulas for the PID gains is found.

$$(K_i \ K_p \ K_d) := (0 \ 0 \ 1) \cdot \text{augment}(B, A \cdot B, A^2 \cdot B)^{-1} \cdot \alpha_c$$

$$(K_i \ K_p \ K_d) = (1.522 \times 10^4 \ 1.149 \times 10^3 \ 24.124)$$

# PID Position Control of a Small Motor System

## Simulation

Define the continuous time state space arrays

$$\alpha := \frac{1}{\tau}$$

$$A_c := \begin{pmatrix} 0 & 1 \\ 0 & -\alpha \end{pmatrix}$$

$$A_c = \begin{pmatrix} 0 & 1 \\ 0 & -20 \end{pmatrix}$$

$$B_c := \begin{pmatrix} 0 \\ K \cdot \alpha \end{pmatrix}$$

$$B_c = \begin{pmatrix} 0 \\ 4 \end{pmatrix}$$

$$I := \text{identity}(\text{rows}(B_c))$$

2x2 identity matrix

Calculate arrays for use in discrete time.

$$A := I + \sum_{n=1}^7 \frac{A_c^n \cdot T^n}{n!}$$

$$B := \left( I + \sum_{n=1}^7 \frac{A_c^n \cdot T^n}{(n+1)!} \right) \cdot B_c \cdot T$$

$$A = \begin{pmatrix} 1 & 0.00099 \\ 0 & 0.980199 \end{pmatrix}$$

$$B = \begin{pmatrix} 1.986733 \times 10^{-6} \\ 0.00396 \end{pmatrix}$$

# PID Position Control of a Small Motor System

## PID Control

$$x_0 := \begin{pmatrix} 0 \\ 0 \end{pmatrix} \quad \begin{pmatrix} \text{Position} \\ \text{Velocity} \end{pmatrix}$$

Initial state.

$$u_0 := 0$$

Initial control output

$$u_{i_0} := 0$$

Initial integrator contribution to the control output

$$\text{PID}(r, x, u, u_i) := \begin{cases} x \leftarrow A \cdot x + B \cdot u \\ u_{pd} \leftarrow (K_p \ K_d) \cdot (r - x) \\ u_i \leftarrow \max\left[\min\left[u_i + K_i \cdot T \cdot (r_0 - x_0), 32767 - u_{pd}\right], -32767 - u_{pd}\right] \\ \begin{pmatrix} x \\ u_i + u_{pd} \\ u_i \end{pmatrix} \end{cases}$$

$$N := \frac{4}{T} \quad n := 0 \dots N$$

Simulate 4 seconds

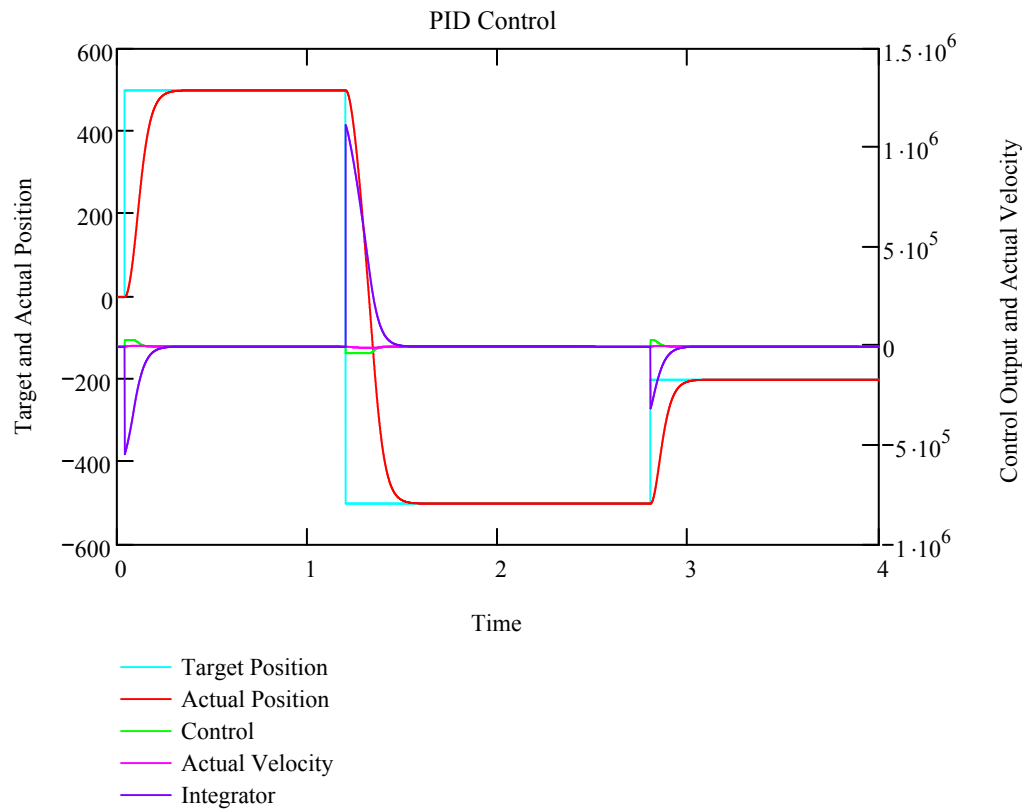
$$r_n := \begin{cases} \begin{pmatrix} 0 \\ 0 \end{pmatrix} & \text{if } n < 0.01 \cdot N \\ \begin{pmatrix} 500 \\ 0 \end{pmatrix} & \text{if } 0.01 \cdot N \leq n \wedge n < 0.3 \cdot N \\ \begin{pmatrix} -500 \\ 0 \end{pmatrix} & \text{if } 0.3 \cdot N \leq n \wedge n < 0.7 \cdot N \\ \begin{pmatrix} -200 \\ 0 \end{pmatrix} & \text{otherwise} \end{cases}$$

Calculate the target positions and velocities. In this case the target velocities are 0 since that target positions is making step jumps.

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{PID}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output

# PID Position Control of a Small Motor System



# PID Position Control of a Small Motor System

## Following a Sine Wave

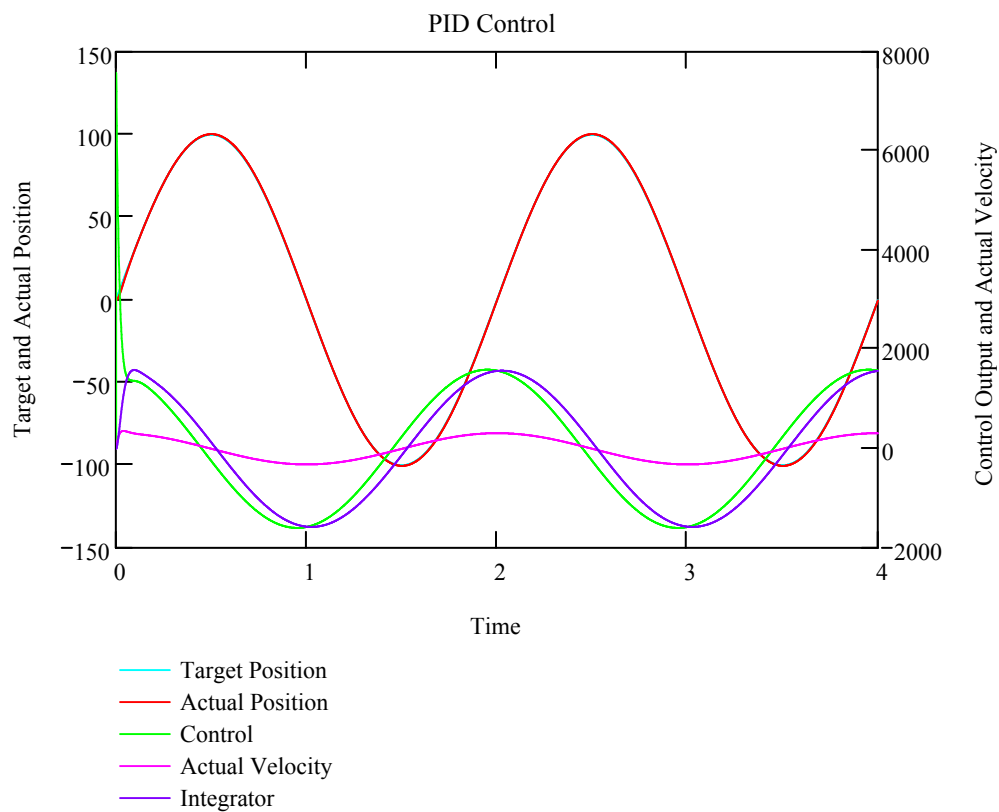
Note, there is no feed forward

Amp := 100 mm

$$r_n := \text{Amp} \cdot \begin{pmatrix} \sin(\pi \cdot n \cdot T) \\ \cos(\pi \cdot n \cdot T) \cdot \pi \end{pmatrix}$$

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{PID}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output



# PID Position Control of a Small Motor System

## Bode Plot Calculations For PID

$$T(s) := \frac{\left( \frac{K_i}{s} + K_p + K_d \cdot s \right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}{1 + \left( \frac{K_i}{s} + K_p + K_d \cdot s \right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}$$

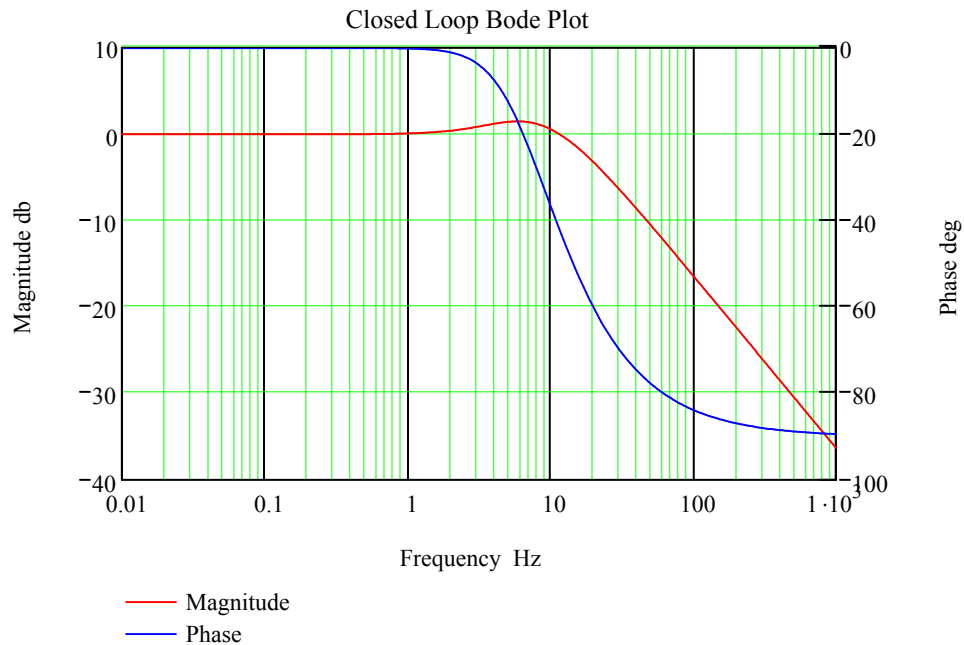
$n := 0..320$

$hz_n := 10^{\frac{n}{64}-2}$

Iterate the frequency from .01 HZ to 1000 HZ using 64 steps per decade for a total of 320 iterations.

$$\begin{pmatrix} M_n \\ \phi_n \end{pmatrix} := \begin{cases} r \leftarrow T[j \cdot (2 \cdot \pi) \cdot hz_n] \\ a \leftarrow \frac{\arg(r)}{\deg} \\ a \leftarrow a - 360 \text{ if } n > 0 \wedge |a - \phi_{n-1}| > 100 \\ \begin{pmatrix} 20 \cdot \log(|r|) \\ a \end{pmatrix} \end{cases}$$

Calculate magnitude and phase for T(s)

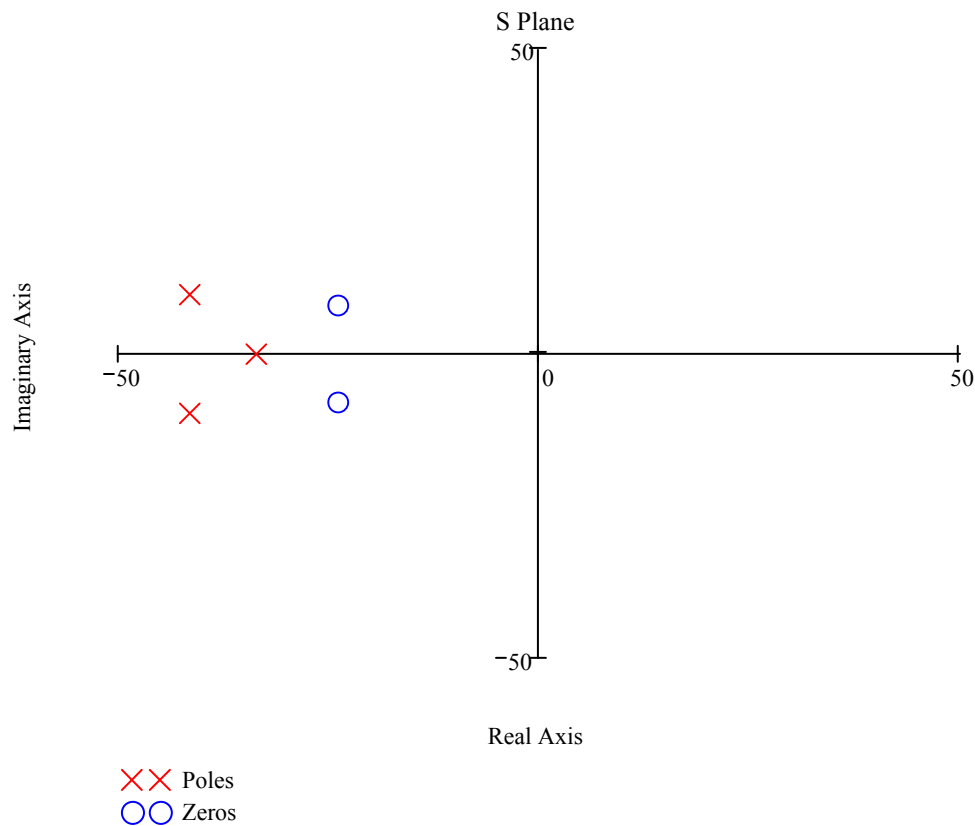


# PID Position Control of a Small Motor System

## Graph Poles and Zeros for PID

$$\text{poles} := \text{polyroots} \left( \begin{pmatrix} K \cdot \alpha \cdot K_i \\ K \cdot \alpha \cdot K_p \\ K \cdot \alpha \cdot K_d + \alpha \\ 1 \end{pmatrix} \right) \quad \text{poles} = \begin{pmatrix} -41.471 - 9.74i \\ -41.471 + 9.74i \\ -33.554 \end{pmatrix}$$

$$\text{zeros} := \text{polyroots} \left( \begin{pmatrix} K_i \\ K_p \\ K_d \end{pmatrix} \right) \quad \text{zeros} = \begin{pmatrix} -23.823 - 7.966i \\ -23.823 + 7.966i \end{pmatrix}$$



# PID Position Control of a Small Motor System

## PI-D Control

$$x_0 := \begin{pmatrix} 0 \\ 0 \end{pmatrix} \quad \begin{pmatrix} \text{Position} \\ \text{Velocity} \end{pmatrix}$$

Initial state.

$$u_0 := 0$$

Initial control output

$$u_{i_0} := 0$$

Initial integrator contribution to the control output

$$\text{PI\_D}(r, x, u, u_i) := \begin{cases} x \leftarrow A \cdot x + B \cdot u \\ u_{pd} \leftarrow (K_p \ K_d) \cdot \begin{bmatrix} r_0 \\ 0 \end{bmatrix} - x \\ u_i \leftarrow \max\left[\min\left[u_i + K_i \cdot T \cdot (r_0 - x_0), 32767 - u_{pd}\right], -32767 - u_{pd}\right] \\ \begin{pmatrix} x \\ u_i + u_{pd} \\ u_i \end{pmatrix} \end{cases}$$

$$N := \frac{4}{T}$$

$$n := 0..N$$

Simulate 4 seconds

$$r_n := \begin{cases} \begin{pmatrix} 0 \\ 0 \end{pmatrix} & \text{if } n < 0.01 \cdot N \\ \begin{pmatrix} 500 \\ 0 \end{pmatrix} & \text{if } 0.01 \cdot N \leq n \wedge n < 0.3 \cdot N \\ \begin{pmatrix} -500 \\ 0 \end{pmatrix} & \text{if } 0.3 \cdot N \leq n \wedge n < 0.7 \cdot N \\ \begin{pmatrix} -200 \\ 0 \end{pmatrix} & \text{otherwise} \end{cases}$$

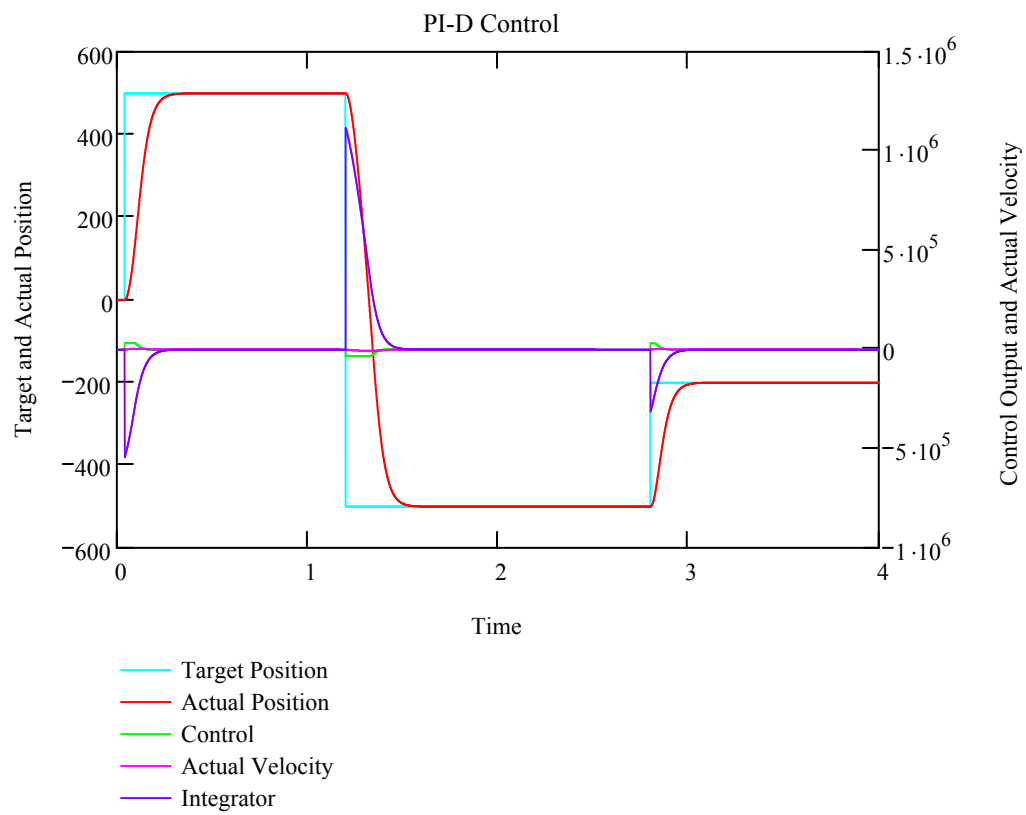
Calculate the target positions and velocities. In this case the target velocities are 0 since that target positions is making step jumps.

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{PID}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output



# PID Position Control of a Small Motor System



# PID Position Control of a Small Motor System

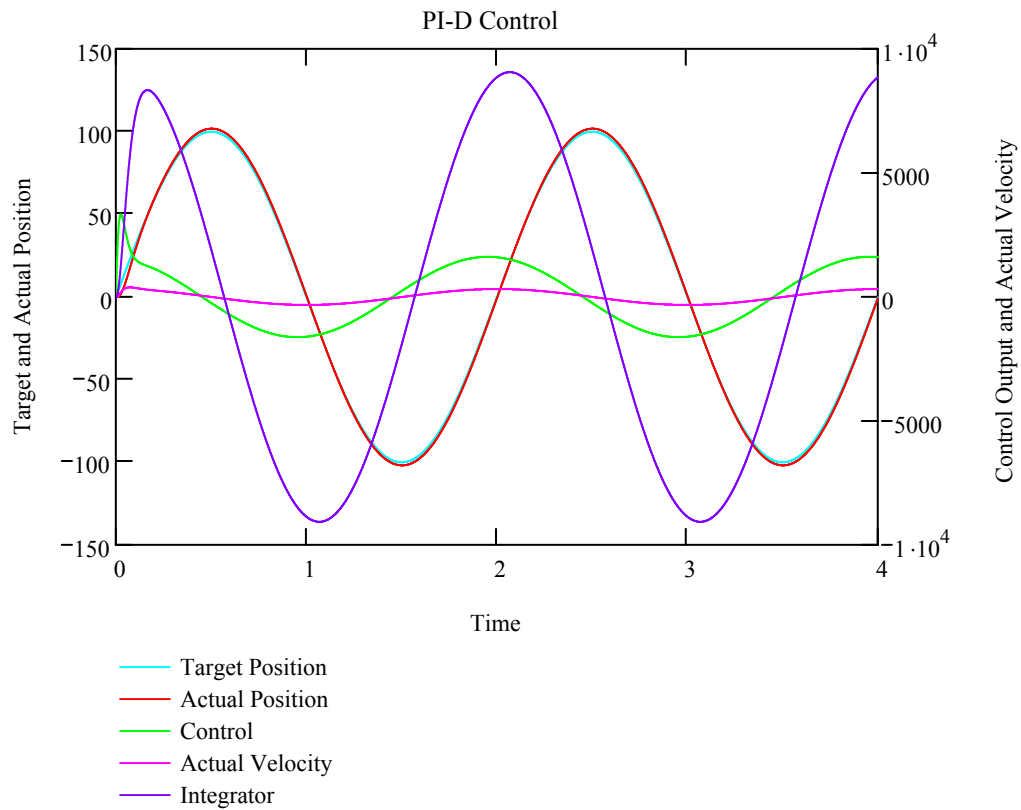
## Following a Sine Wave

Note, there is no feed forward

$$r_n := \text{Amp} \cdot \begin{pmatrix} \sin(\pi \cdot n \cdot T) \\ \cos(\pi \cdot n \cdot T) \cdot \pi \end{pmatrix}$$

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{PI\_D}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output



# PID Position Control of a Small Motor System

## Bode Plot Calculations For PI-D

$$T(s) := \frac{\left(\frac{K_i}{s} + K_p\right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}{1 + \left(\frac{K_i}{s} + K_p + K_d \cdot s\right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}$$

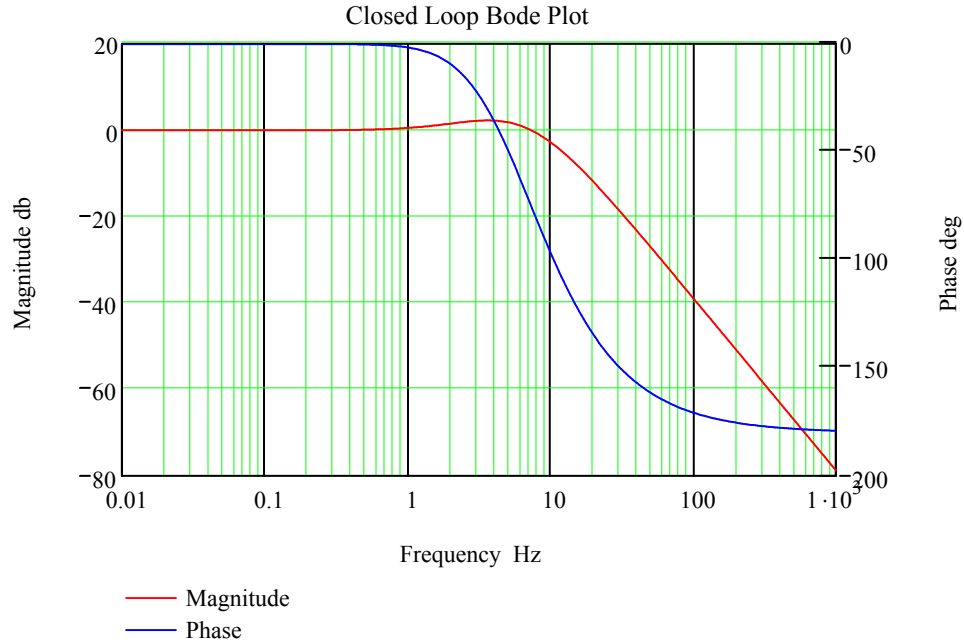
$$n := 0..320$$

$$hz_n := 10^{\frac{n}{64} - 2}$$

Iterate the frequency from .01 HZ to 1000 HZ using 64 steps per decade for a total of 320 iterations.

$$\begin{pmatrix} M_n \\ \phi_n \end{pmatrix} := \begin{cases} r \leftarrow T[j \cdot (2 \cdot \pi) \cdot hz_n] \\ a \leftarrow \frac{\arg(r)}{\deg} \\ a \leftarrow a - 360 \text{ if } n > 0 \wedge |a - \phi_{n-1}| > 100 \\ \begin{pmatrix} 20 \cdot \log(|r|) \\ a \end{pmatrix} \end{cases}$$

Calculate magnitude and phase for T(s)

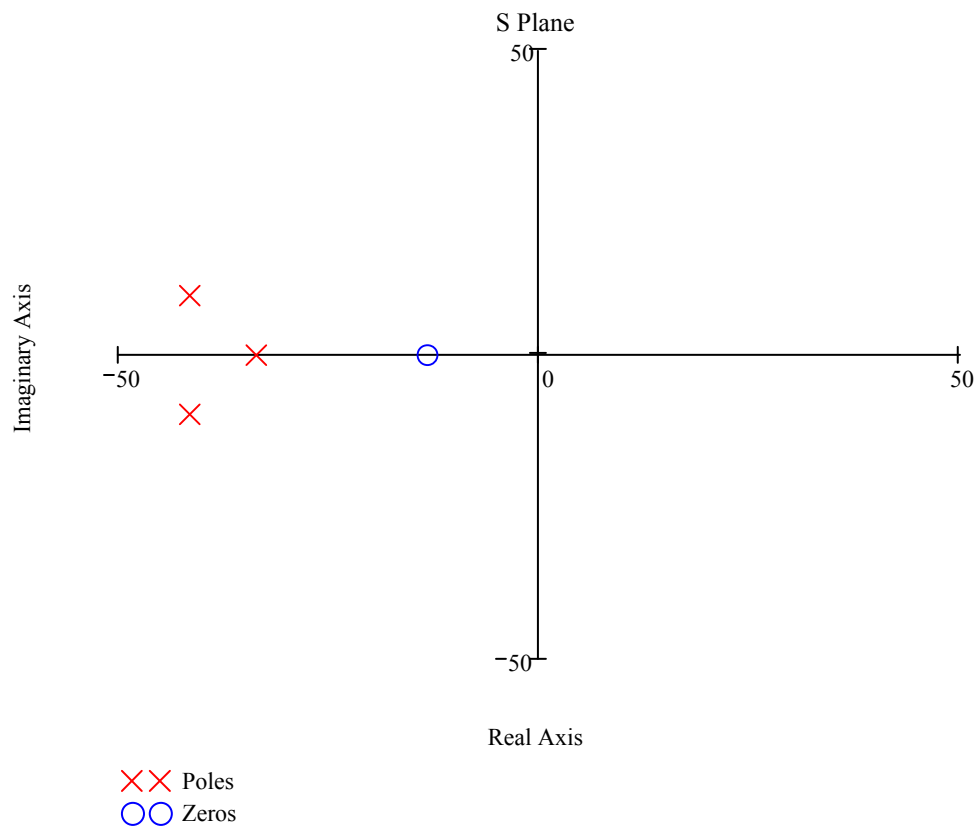


# PID Position Control of a Small Motor System

## Graph Poles and Zeros for PI-D

$$\text{poles} := \text{polyroots} \left( \begin{pmatrix} K \cdot \alpha \cdot K_i \\ K \cdot \alpha \cdot K_p \\ K \cdot \alpha \cdot K_d + \alpha \\ 1 \end{pmatrix} \right) \quad \text{poles} = \begin{pmatrix} -41.471 - 9.74i \\ -41.471 + 9.74i \\ -33.554 \end{pmatrix}$$

$$\text{zeros} := \text{polyroots} \left( \begin{pmatrix} K_i \\ K_p \end{pmatrix} \right) \quad \text{zeros} = -13.244$$



# PID Position Control of a Small Motor System

## I-PD Control

$$x_0 := \begin{pmatrix} 0 \\ 0 \end{pmatrix} \quad \begin{pmatrix} \text{Position} \\ \text{Velocity} \end{pmatrix}$$

Initial state.

$$u_0 := 0$$

Initial control output

$$u_{i_0} := 0$$

Initial integrator contribution to the control output

$$\text{IPD}(r, x, u, u_i) := \begin{cases} x \leftarrow A \cdot x + B \cdot u \\ u_{pd} \leftarrow (K_p - K_d) \cdot -x \\ u_i \leftarrow \max\left[\min\left[u_i + K_i \cdot T \cdot (r_0 - x_0), 32767 - u_{pd}\right], -32767 - u_{pd}\right] \\ \begin{pmatrix} x \\ u_i + u_{pd} \\ u_i \end{pmatrix} \end{cases}$$

$$N := \frac{4}{T} \quad n := 0..N$$

Simulate 4 seconds

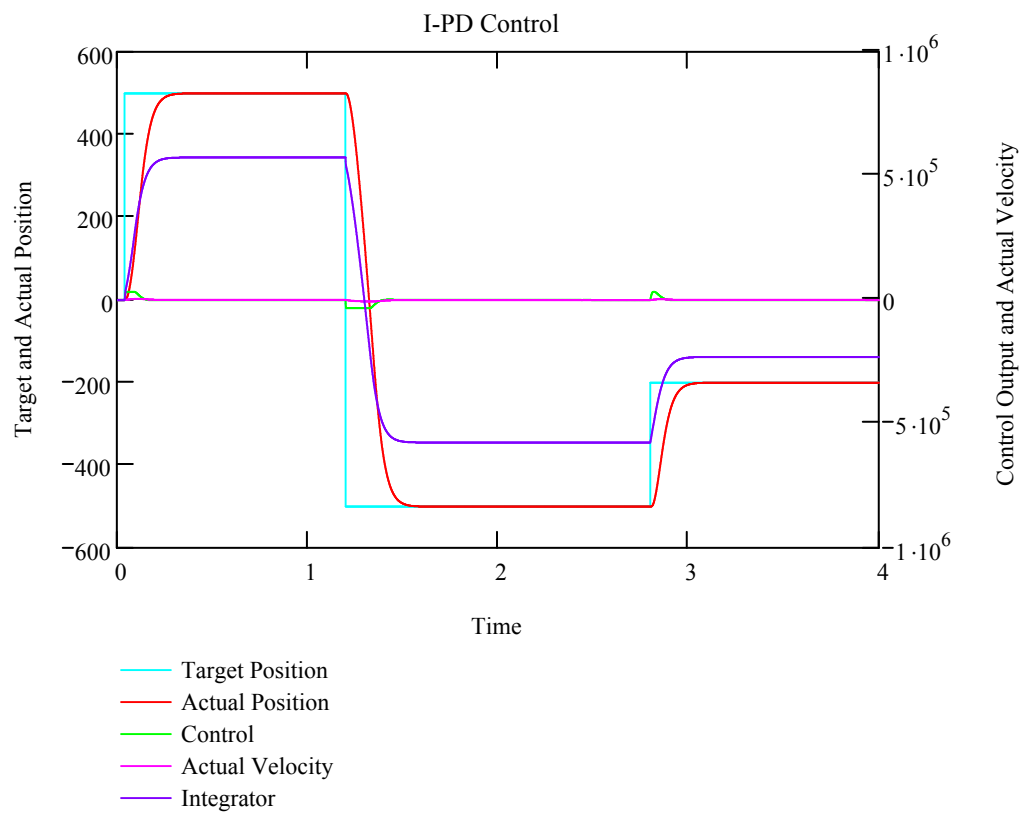
$$r_n := \begin{cases} \begin{pmatrix} 0 \\ 0 \end{pmatrix} & \text{if } n < 0.01 \cdot N \\ \begin{pmatrix} 500 \\ 0 \end{pmatrix} & \text{if } 0.01 \cdot N \leq n \wedge n < 0.3 \cdot N \\ \begin{pmatrix} -500 \\ 0 \end{pmatrix} & \text{if } 0.3 \cdot N \leq n \wedge n < 0.7 \cdot N \\ \begin{pmatrix} -200 \\ 0 \end{pmatrix} & \text{otherwise} \end{cases}$$

Calculate the target positions and velocities. In this case the target velocities are 0 since that target positions is making step jumps.

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{IPD}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output

# PID Position Control of a Small Motor System



# PID Position Control of a Small Motor System

## Following a Sine Wave

Note, there is no feed forward

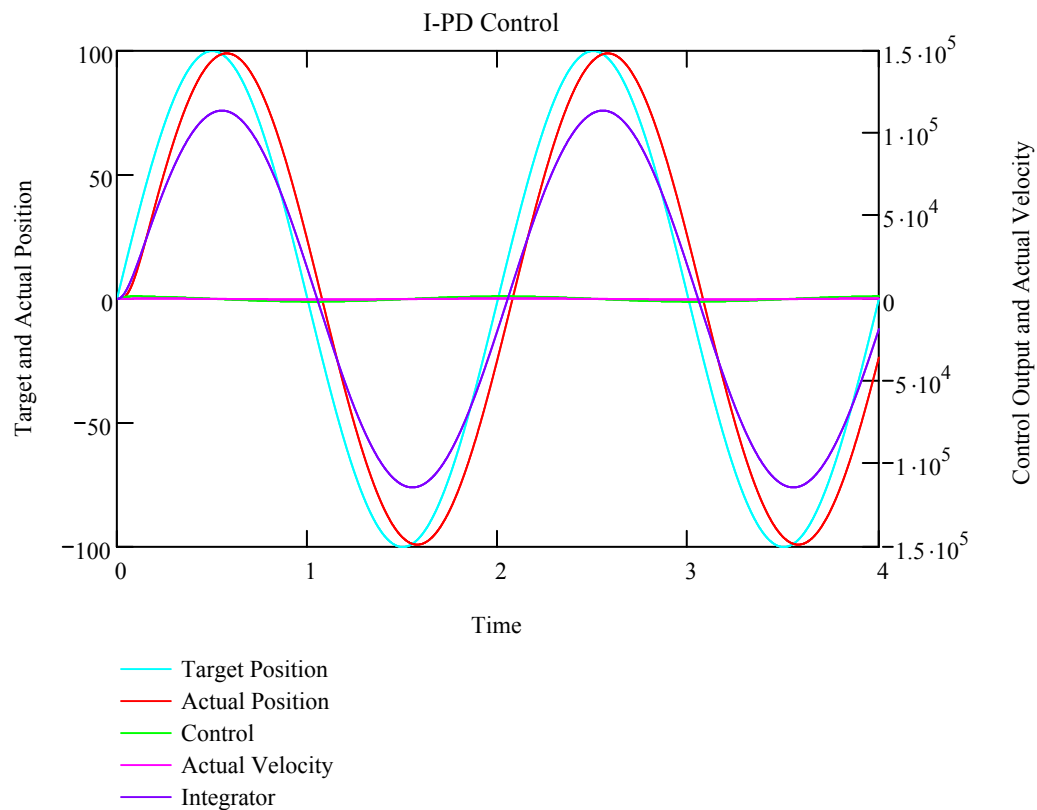
$\text{Amp} := 100$

mm

$$r_n := \text{Amp} \cdot \begin{pmatrix} \sin(\pi \cdot n \cdot T) \\ \cos(\pi \cdot n \cdot T) \cdot \pi \end{pmatrix}$$

$$\begin{pmatrix} x_{n+1} \\ u_{n+1} \\ u_{i_{n+1}} \end{pmatrix} := \text{IPD}(r_n, x_n, u_n, u_{i_n})$$

Compute the system response and control output



# PID Position Control of a Small Motor System

## Bode Plot Calculations For I-PD

$$T(s) := \frac{\left(\frac{K_i}{s}\right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}{1 + \left(\frac{K_i}{s} + K_p + K_d \cdot s\right) \cdot \frac{K \cdot \alpha}{s \cdot (s + \alpha)}}$$

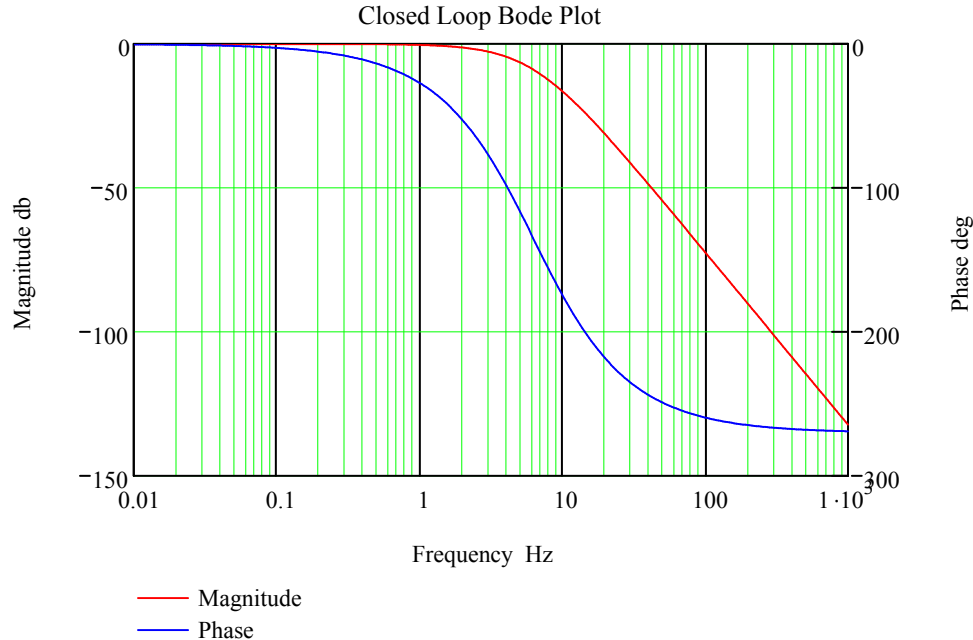
$$n := 0..320$$

$$hz_n := 10^{\frac{n}{64}-2}$$

Iterate the frequency from .01 HZ to 1000 HZ using 64 steps per decade for a total of 320 iterations.

$$\begin{pmatrix} M_n \\ \phi_n \end{pmatrix} := \begin{pmatrix} r \leftarrow T[j \cdot (2 \cdot \pi) \cdot hz_n] \\ a \leftarrow \frac{\arg(r)}{\deg} \\ a \leftarrow a - 360 \text{ if } n > 0 \wedge |a - \phi_{n-1}| > 100 \\ \begin{pmatrix} 20 \cdot \log(|r|) \\ a \end{pmatrix} \end{pmatrix}$$

Calculate magnitude and phase for T(s)





# PID Position Control of a Small Motor System

## Graph Poles and Zeros for I-PD

$$\text{poles} := \text{polyroots} \left( \begin{pmatrix} K \cdot \alpha \cdot K_i \\ K \cdot \alpha \cdot K_p \\ K \cdot \alpha \cdot K_d + \alpha \\ 1 \end{pmatrix} \right) \quad \text{poles} = \begin{pmatrix} -41.471 - 9.74i \\ -41.471 + 9.74i \\ -33.554 \end{pmatrix}$$

